

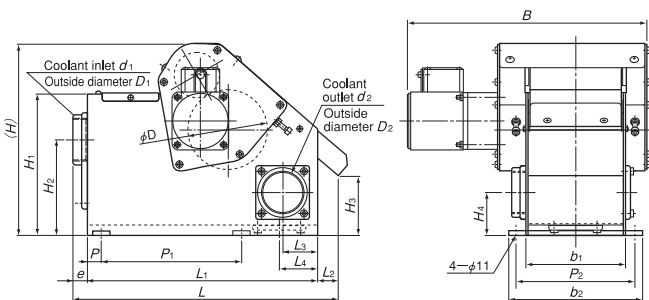
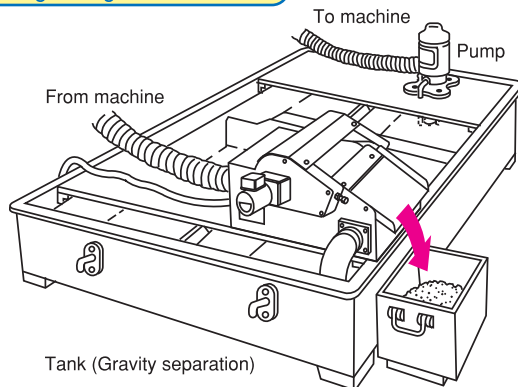
Model **MS-F·FH** **MAGCLEAN***

Magnetic coolant separator



MS-2F

Principle of grinding fluid circulation



〈Model MS-F/FH dimensions〉

[Application]

This unit is incorporated in the coolant purification and circulation system for grinders to remove iron particles, a major part of purification. When it is used together with a tank in which particles other than iron powder such as abrasive grains are separated by floating and precipitation, re-purified and regenerated coolant can be supplied to grinders again.

[Features]

- The construction of a stationary magnet and a rotary outer drum shell has no magnet in the area of the rake plate and allows smooth discharge of sludge. (The life of the rake plate is also prolonged.)
- The magnetic drum rotation drive construction has been modified to improve durability significantly.
- The squeezing roller tensioning mechanism has been designed anew to improve the squeezing performance.
- The squeezing roller and inlet are covered to enhance safety as well as to prevent grinding coolant from splashing/scattering.
- The outlet can be located on the right, left or bottom thanks to a good circulation system layout.
- The high magnetic force MAGCLEAN (MS-EH: rare earth magnet) works efficiently for collecting weak magnetic sludge and minute sludge.
- A type having a motor on the right side (MS-F-R) is also available.



Precautions for use

This model is specialized for grinding coolant (water soluble). If the grinding fluid used is oil type, the squeezing rollers may slip. When using oil type or chemical coolant, please consult with us. A special type equipped with squeezing roller forced drive is also available. Please note that when you update from our old type model MS-D, model MS-F may not be capable of the same performance depending on materials to treat. Please consult with us in advance.

Applications of Magclean

Machine Tools and Equipment	Iron powder (Sludge) and Chips	Magclean	Chip Magclean	Paper Filter after Treatment by Magclean	Magclean after Separation and Collection by Chip Conveyor	(Remarks) Chip Conveyor
Precision grinding machine Honing machine	Sludge, fine iron powder	△	×	※1 △	—	×
Cylindrical grinding machine Centerless grinding machine Surface grinding machine Rotary grinding machine	Flocculent fine iron powder Fine iron powder	○	△	※1 ○	—	×
Machining center End milling	Crushed chips	×	○	×	※2 ○	○
Milling machine Lathe	Spiral helical shape 60 mm or less	×	×	×	※2 ○	○
Gear cutting machine Broaching machine Drilling machine Special machine	Cylindrical helical shape 60 mm or less Tangled chips 60 mm or less	×	×	×	※2 ○	○
Washing machine	Fine iron powder about 100 μm	○	△	※1 ○	—	×
Hardening equipment	Fine iron particles of various shapes	△	△	※1 △	×	×

○: Effectively functions at high collection rate.

△: Functions but decreases in collection rate and process amount expected.

×: Not suitable.

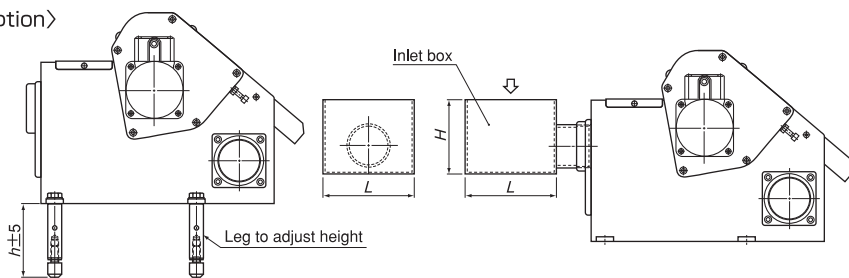
※1: Nonmagnetic fine particles such as abrasives can be collected.

※2: Two steps of chip collection and fine iron powder collection are possible.

[mm (in.)]

Model		Flow Capacity	Power Source	Motor	Dimensions																				Mass		
Standard	High Magnetic Force				L	B	H	L ₁	L ₂	L ₃	L ₄	e	P	P ₁	P ₂	B ₁	H ₁	H ₂	H ₃	H ₄	D	D ₁	d ₁	D ₂		d ₂	
MS- 2F	MS- 2FH	20L/min	3P-200/220 VAC 50/60Hz	25W	375 (14.7)	292 (11.5)						15 (0.59)			120 (4.72)	141 (5.55)						57 (2.24)	PS-1- 1/2			15kg/ 33 lb	
MS- 4F	MS- 4FH	40L/min			380 (14.9)	342 (13.4)	271 (10.6)	330 (12.9)		50 (1.96)	55 (2.16)			200 (7.87)	170 (6.69)	191 (7.52)	200 (7.87)	135 (5.31)	84 (3.30)		60 (2.36)		70 (2.75)	PS-2	70 (2.75)		18kg/ 39 lb
MS- 6F	MS- 6FH	60L/min				392 (15.4)						20 (0.78)			220 (8.66)	241 (9.48)											21kg/ 46 lb
MS- 8F	MS- 8FH	80L/min				510 (20.0)	528 (20.8)			30 (1.18)	65 (2.55)	65 (2.55)		20 (0.78)	320 (12.6)	341 (13.4)		142 (5.59)	60 (2.36)			114 (4.48)				85 (3.34)	PS-2- 1/2
MS-12F	MS-12FH	120L/min			515 (20.2)	628 (24.7)	286 (11.2)	460 (18.1)		86 (3.38)	86 (3.38)			420 (16.5)	441 (17.3)	215 (8.46)	151 (5.94)	236 (2.63)	67 (2.63)			85 (3.34)	PS-2- 1/2	102 (4.01)		38kg/ 83 lb	
MS-18F	MS-18FH	180L/min				678 (26.6)	321 (12.6)	600 (23.6)			90 (3.54)	95 (3.74)	25 (0.98)		470 (18.5)	491 (19.3)		250 (9.84)	165 (6.49)	95 (3.74)	77 (3.03)		102 (4.01)	PS-3	—	PS-4	45kg/ 99 lb
MS-24F	MS-24FH	240L/min				655 (25.7)	728 (28.6)							400 (15.7)	520 (20.4)	541 (21.3)										50kg/ 110 lb	

<Option>



<Option table>

Model	Dimensions [mm (in.)]		
	h	L	H
MS- 2F	105 (4.13)	110 (4.33)	105 (4.13)
MS- 4F		130 (5.11)	
MS- 6F		150 (5.90)	
MS- 8F	155 (6.10)	170 (6.69)	115 (4.52)
MS-12F		190 (7.48)	

※ The legs to adjust the height and the inlet box are optional.

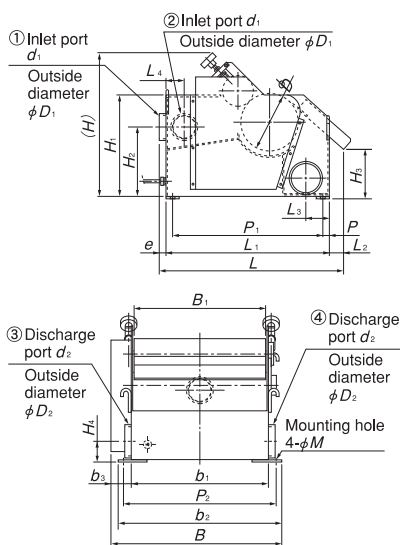
Model MS-BS MAGCLEAN*

An example of special fabrication



MS-50BS-S

<MS-BS Series External Dimension Drawing>



[Application]

Super Magclean designed for larger capacity applications. This model can also be used to remove iron particles from coolant.

Model designation of MS-BS

When ordering MS-BS Series, be sure to specify the directions of the inlet port and discharge port in the model designation as follows:

MS-24BS- B L

Direction of discharge port

L: Left when viewed from the sludge discharge direction. (Discharge port ③ in the following external dimension drawing)

R: Right when viewed from the sludge discharge direction. (Discharge port ④ in the following external dimension drawing)

Direction of the inlet port

B: Backside (Inlet port ① in the following external dimension drawing)

R: Right when viewed from the sludge discharge direction. (Inlet port ② in the following external dimension drawing)

Model	Flow Capacity	Power Source	Motor	Dimensions																								Mass			
				L	B	H	L ₁	L ₂	L ₃	L ₄	e	P	P ₁	P ₂	B ₁	b ₁	b ₂	b ₃	H ₁	H ₂	H ₃	H ₄	M	D	D ₁	d ₁	D ₂		d ₂		
MS-24BS-**	240L/min	3P-200 VAC 50/60Hz	90W	695 (27.3)	645 (25.3)	534 (21.0)	620 (24.4)		90 (3.54)	70 (2.75)	25 (0.98)	25 (0.98)	570 (22.4)	572 (22.5)	495 (19.4)	515 (20.2)	615 (24.2)	80 (3.15)	386 (15.2)	268 (10.5)	189 (7.4)	77 (3.03)	17 (0.66)	214 (8.42)	102 (4.01)	PS-3	127 (5.00)	PS-4	115kg/ 253 lb		
MS-36BS-**	360L/min		100W			839 (33.0)	670 (26.3)	780 (30.7)	50 (1.96)		105 (4.13)	80 (3.15)	35 (1.37)	30 (1.18)	720 (28.4)	730 (28.7)	630 (24.8)	668 (26.3)	790 (31.1)	110 (4.33)	500 (19.6)	345 (13.5)	264 (10.4)	100 (3.93)	22 (0.86)	317 (12.4)	154 (6.06)	PS-4	154 (6.06)	PS-5	292kg/ 643 lb
MS-50BS-**	500L/min				865 (34.0)	1139 (44.8)				120 (4.72)	90 (3.54)				1030 (40.5)	930 (36.6)	968 (38.1)	1090 (42.9)	968 (38.1)	1090 (42.9)	500 (19.6)	358 (14.0)	264 (10.4)	115 (4.52)			154 (6.06)	PS-5	182 (7.16)	PS-6	375kg/ 826 lb

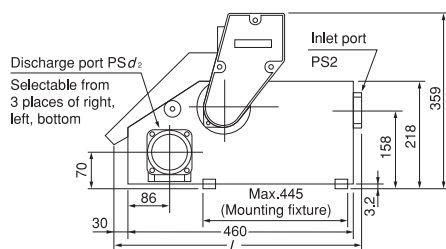
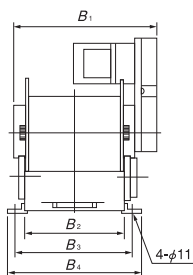
Model CMS CHIP MAGCLEAN*



CMS-4



CMS-8



[Application]

This Chip Magclean is designed to remove/collect chips in coolant that is discharged from cutting operations by machine tools.

[Features]

- Can be used for both water soluble coolant and oil coolant.
- The strong magnet and its unique magnetism array ensure a high collection rate.
- The construction that allows for large amounts of chip inflow without causing overflows
- The drive section is installed outside for easy maintenance and inspection.
- The discharge section is so constructed as to cause counter flow of oil to minimize the amount of discharge of oil sticking to chips.
- The inflow tank has a sufficient capacity. Coolant can be introduced to the tank directly from the top.
- The discharge port can be installed on either the right/left side or bottom side according to the layout of the recycle/circulation system.

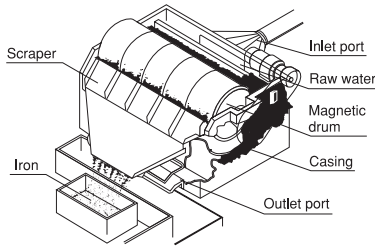
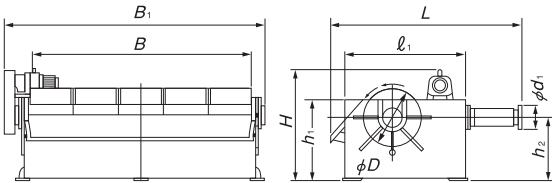
Model	Flow Capacity	Power Source	Motor	Drum Revolution	Dimensions [mm (in.)]						Mass
					L	B ₁	B ₂	B ₃	B ₄	d ₂	
CMS-4	40L/min	3P-200/220 VAC	25W	3.4/4.2rpm	505 (19.8)	245 (9.64)	153 (6.02)	195 (7.67)	223 (8.77)	PS-2	23.2kg/51 lb
CMS-8	80L/min	50/60Hz		50/60Hz	510 (20.0)	295 (11.6)	203 (7.99)	245 (9.64)	273 (10.7)	PS-2 1/2	27.9kg/61 lb

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Model **FMS** SUPER MAGCLEAN*



FMS-240



[Application]

Suitable for removing iron from waste water and cooling water for rolling in steel making plants. This model is also used to remove/collect iron from washing water from blast furnaces, sintering furnaces, dust collectors and other industrial waste water.

[Features]

- Large capacity ranging from 60 t/h to 360 t/h and a wide variety of models. Highly economical.
- A high rate of collection of iron from waste water for economical operations. A collection rate of 94.5% from waste water of 5% concentration (mixture ratio) of rolled scales of 0.02 to 2 mm in grain size.
- Highly effective, simple design/mechanism, results in less trouble. Long lasting, unchangeable magnetic effect.
- Smooth inflow and outflow of raw water. As a secondary effect, part of oily substances is also removed.

[mm (in)]

Model	Treating Capacity	Power Source	Motor Capacity	Drum Revolution	Dimensions									Mass				
					D	B	B ₁	L	ℓ ₁	h ₂	d ₁	H	h ₁					
FMS- 60	60t/h	3-phase 200/220 VAC (50/60Hz)	0.4 kW	4.1/4.8rpm (50/60Hz)	800 (31.5)	650 (25.5)	1130 (44.4)	2020 (79.5)	1700 (66.9)	900 (35.4)	280 (11.0)	1450 (57.1)	1150 (45.2)	2100kg/ 4630 lb				
FMS-120	120t/h		0.75kW	4.2/5.0rpm (50/60Hz)		1300 (51.2)	1780 (70.0)	2300 (90.5)			305 (12.0)	1530 (60.2)		3500kg/ 7716 lb				
FMS-180	180t/h					1950 (76.7)	2470 (97.2)				330 (12.9)			5300kg/11685 lb				
FMS-240	240t/h		1.5 kW	4.3/5.2rpm (50/60Hz)		2600 (102.4)	3140 (123.6)	2600 (102.4)	1800 (70.9)			1591 (62.6)		7350kg/16204 lb				
FMS-300	300t/h					3250 (128.0)	3820 (150.4)	2800 (110.2)						9450kg/20834 lb				
FMS-360	360t/h		2.2 kW	3.9/4.7rpm (50/60Hz)		3900 (153.5)	4490 (176.8)	2900 (114.2)	350 (13.7)		11300kg/24912 lb							

Examples of data

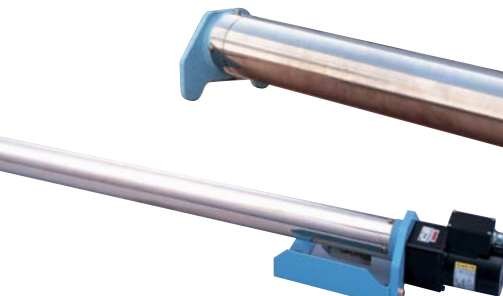
Fluid to Treat	Iron Scale Grain Size (mm)	Super Magclean Model	Amount to Treat	Raw Water Concentration	Treating Water Concentration	Collection Rate
Rolling cooling water	0.04 —5	FMS-240 (4000L/min)	3000L/min	20000P.P.M.	909P.P.M.	95.5%
Continuous casting cooling water	0.04 —0.3	FMS-180 (3000L/min)	1500L/min	14800P.P.M.	784P.P.M.	94.7%
Sand filter washing water	0.005—0.04	FMS-120 (2000L/min)	200L/min	41600P.P.M.	1780P.P.M.	95.7%

※ The collection rate varies according to the concentration of raw water, grain size distribution and selection of models.

Model **KSC** SPIRAL MAGNETIC CONVEYOR



KSC-0510



KSC-0715



KSC-1115

A guide for selection of models

Machine Tool	Drilling machine		Lathe	Milling machine		Gear cutting machine		Broaching machine	Special machine		Grinding machine
Shape of Chips	Ribbon-shaped	Tangled	Flat and spiral	Skew and spiral	Long cylindrical and spiral	Short cylindrical and spiral	Horn shaped and spiral	Horn shaped	Curted	Crushed	Fine iron powder
Magnetic Chip Conveyor MCO·MCOL	○	○	○	○	○	○	○	○	○	○	
Spiral Magnetic Conveyor KSC·KSCT							○	○	○	○	
Magclean MS·F·MS—BR											○
Chip Magclean CMS						○	○	○	○	○	

※ Applicable range: Chips longer than 60 mm cannot be handled regardless of their shapes.

[Application]

Widely used as a means to transfer chips produced from machining by machine tools to a point of collection. If oil is sticking to chips, they can be degreased by letting oil drop naturally when chips are being transferred.

In particular, this model is suitable for transferring chips from gear cutting machines, end milling machines and milling machines.

This model can also be used for continuous transfer of granular parts.

[Features]

■ Superb durability and safety

Simple construction and practically no maintenance required.

Since there are no exterior moving parts, (the mechanically moving (rotating) parts are housed in the enclosed cylinder) there is no fear of accidents due to collision.

■ Economical functions

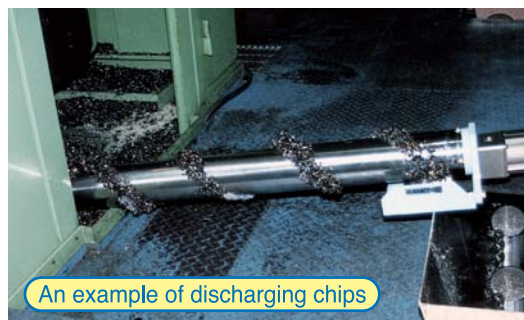
High treating capacity and high transfer efficiency is maintained for long time periods.

As chips are carried away by the spiral slide movement, their movement also causes waste oil to drop off effectively.

There is no place where oil stays and therefore oil drops naturally to improve the efficiency of collection of fluid.

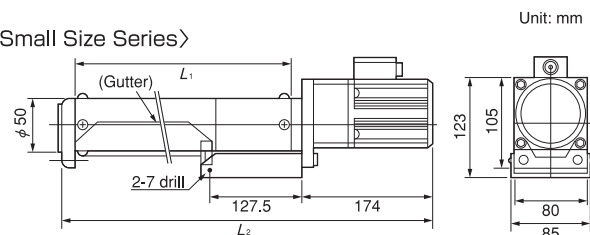
■ Low running cost

Very little power is required for the motor drive. Most of the work is handled by the permanent magnets.

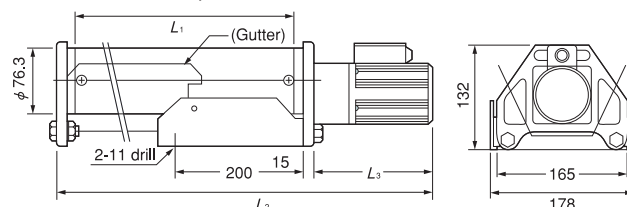


An example of discharging chips

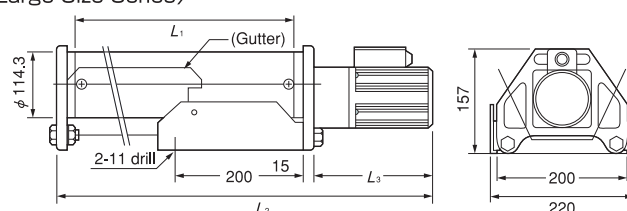
<Small Size Series>



<Medium Size Series>



<Large Size Series>



<Construction>

The spiral magnetic conveyor motor slowly rotates the internal shaft with attached, spirally arranged magnets, inside the nonmagnetic stainless steel cylinder. Steel chips/pieces are attracted to the outside of the cylinder and slide laterally in spiral to the end where it is deposited.

■ Small Size Series

Model	Type	Nominal Dimensions	Dimensions		Treating Capacity	Power Source	Motor	Revolution	Approx.Mass
			L ₁	L ₂					
KSC -0505	Standard	φ50 (1.96) × 500 (19.6)	530 (20.8)	722 (28.4)	60kg/h	3-phase 200/220 VAC	25W	30/36rpm (50/60Hz)	Approx. 5.0kg/ 11.0 lb
KSCT-0505	With gutter								Approx. 6.0kg/ 13.2 lb
KSC -0510	Standard	φ50 (1.96) × 1000 (39.3)	1020 (40.1)	1212 (47.7)					Approx. 9.0kg/ 19.8 lb
KSCT-0510	With gutter								Approx.10.0kg/ 22.0 lb
KSC -0515	Standard	φ50 (1.96) × 1500 (59.0)	1510 (59.4)	1702 (67.0)					Approx.13.0kg/ 28.6 lb
KSCT-0515	With gutter								Approx.15.0kg/ 33.0 lb

■ Medium Size Series

Model	Type	Nominal Dimensions	Dimensions				Treating Capacity	Power Source	Motor	Revolution	Approx.Mass	
			L ₁	L ₂	L ₃	L ₄						
KSC -0705	Standard	φ75 (2.95) × 500 (19.6)	514	656	85	42	90kg/h	3-phase 200/220 VAC	25W	30/36rpm (50/60Hz)	Approx. 6.5kg/ 14.3 lb	
KSCT-0705	With gutter		(20.2)	(25.8)	(3.34)	(1.65)					Approx. 8.5kg/ 18.7 lb	
KSC -0710	Standard	φ75 (2.95) ×1000 (39.3)	1014	1156	85	42					Approx.12.5kg/ 27.5 lb	
KSCT-0710	With gutter		(39.9)	(45.5)	(3.34)	(1.65)					Approx.17.5kg/ 38.5 lb	
KSC -0715	Standard	φ75 (2.95) ×1500 (59.0)	1514	1694	105	60			40W		Approx.19.0kg/ 41.8 lb	
KSCT-0715	With gutter		(59.6)	(66.6)	(4.13)	(2.36)					Approx.27.0kg/ 59.4 lb	
KSC -0720	Standard	φ75 (2.95) ×2000 (78.7)	2014	2194	105	60					Approx.25.0kg/ 55.0 lb	
KSCT-0720	With gutter		(79.2)	(86.3)	(4.13)	(2.36)					Approx.36.0kg/ 79.2 lb	

■ Large Size Series

Model	Type	Nominal Dimensions	Dimensions			Treating Capacity	Power Source	Motor	Revolution	Approx.Mass
			L ₁	L ₂	L ₃					
KSC -1115	Standard	φ115 (4.52) ×1500 (59.0)	1470 (57.8)	1696 (66.7)	165 (6.49)	250kg/h	3-phase 200/220 VAC	40W	30/36rpm (50/60Hz)	Approx.38.0kg/ 83.6 lb
KSCT-1115	With gutter									Approx.46.0kg/101.2 lb
KSC -1120	Standard	φ115 (4.52) ×2000 (78.7)	1965 (77.3)	2191 (86.2)						Approx.48.0kg/105.6 lb
KSCT-1120	With gutter									
KSC -1125	Standard	φ115 (4.52) ×2500 (98.4)	2460 (96.8)	2708 (106.6)	187 (7.36)			60W		
KSCT-1125	With gutter									Approx.73.0kg/160.6 lb
KSC -1130	Standard	φ115 (4.52) ×3000 (118.1)	2955 (116.3)	3203 (126.1)						Approx.70.0kg/154.0 lb
KSCT-1130	With gutter									Approx.87.0kg/191.4 lb

*The treating capacity is a measured value in conveying chips of SS400 in a horizontal posture produced from a gear cutting machine.

*The drive posture is allowed up to an inclination of 60 degrees with the motor on top. (However, the treating capacity drops as the inclination angle increases.)

*Model KSCT is equipped with a gutter to receive oil that drops from chips during conveyance.

*For other special lengths, please contact us. The length can be increased in units of 100 mm.

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TOOLSMAGNETIC TOOLS FOR
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TRANSPORTERSENVIRONMENTAL
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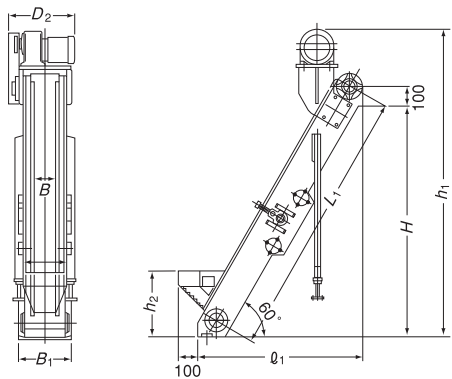
HIGH GRADE MAGNETIC
INSTRUMENTS

MAGNETIC
MATERIALS

Model MCO MAGNETIC CHIP CONVEYOR

[Application]
This model is designed to effectively attract, convey and remove chips produced from machine tools by a magnetic force while letting oil sticking to chips drop naturally. (This model is suitable for chips shorter than 60 mm.)

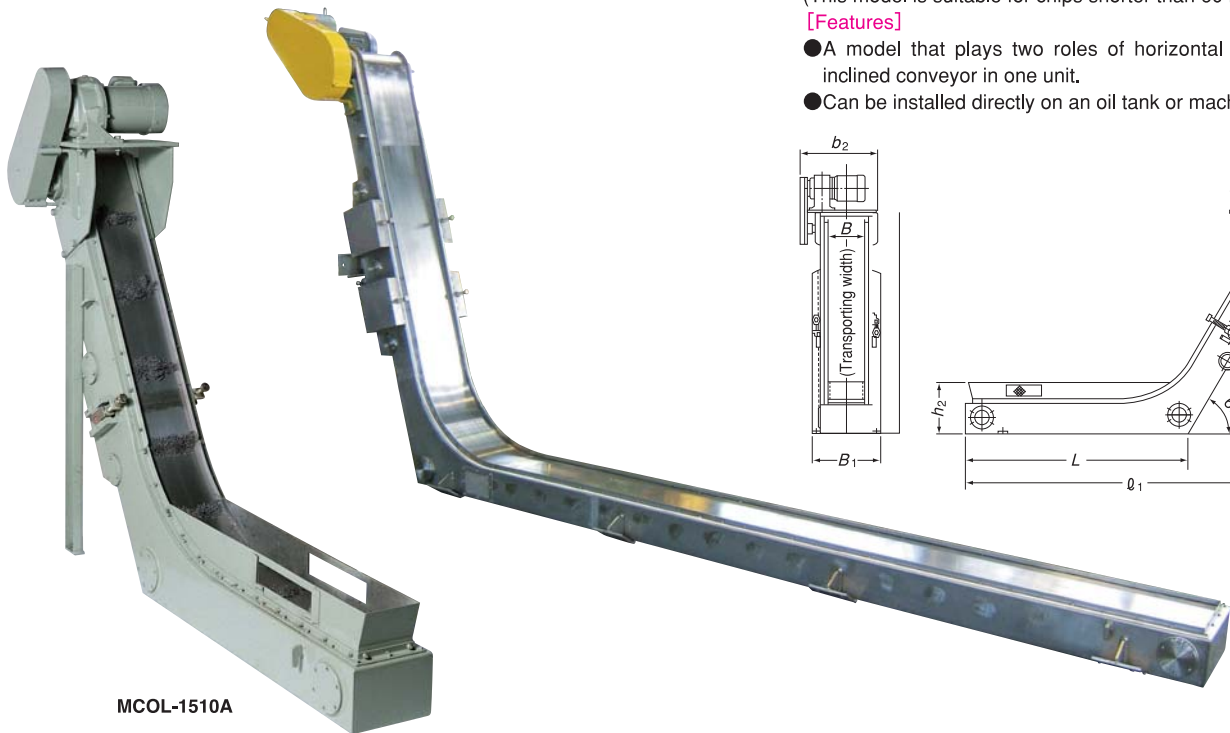
- [Features]**
- As chips are held by magnets, they can be conveyed on a sharp inclination.
 - This feature enables it to shorten the line and reduce the floor area and thus contributes to effective three-dimensional utilization of factory space.
 - Fine chips can be attracted and oil can be removed efficiently.
 - The optimum design by use of high performance permanent magnets and little attenuation of the magnetic force. Simplified mechanism for trouble-free operation.



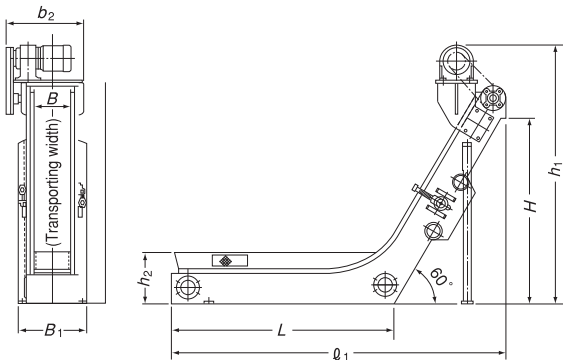
Model	Transporting Speed	Power Source	Motor	Dimensions								Mass
				B	L ₁	H	B ₁	b ₂	ℓ ₁	h ₁	h ₂	
MCO-1515A	Approx. 8/9.5m/min (50/60Hz)	3-phase 200 VAC	400W	150 (5.90)	1500 (59.0)	1270 (50.0)	284 (11.1)	375 (14.7)	925 (36.4)	1620 (63.7)	350 (13.7)	140kg/308 lb
MCO-1520A					2000 (78.7)	1700 (66.9)			1180 (46.4)	2060 (81.0)		155kg/341 lb
MCO-1530A					3000 (118.1)	2570 (101.2)			1675 (65.9)	2905 (114.4)		190kg/418 lb
MCO-2015A				200 (7.87)	1500 (59.0)	1270 (50.0)	334 (13.1)	425 (16.7)	925 (36.4)	1620 (63.7)		150kg/330 lb
MCO-2020A					2000 (78.7)	1700 (66.9)			1180 (46.4)	2060 (81.0)		175kg/385 lb
MCO-2030A					3000 (118.1)	2570 (101.2)			1675 (65.9)	2905 (114.4)		210kg/463 lb
MCO-2515A				260 (10.2)	1500 (59.0)	1270 (50.0)	394 (15.5)	475 (18.7)	925 (36.4)	1620 (63.7)		160kg/352 lb
MCO-2520A					2000 (78.7)	1700 (66.9)			1180 (46.4)	2060 (81.0)		190kg/418 lb
MCO-2530A					3000 (118.1)	2570 (101.2)			1675 (65.9)	2905 (114.4)		230kg/507 lb

Model MCOL MAGNETIC CHIP CONVEYOR

An example of fabrication of MCOL-2535



- [Application]**
This model is installed in front of a tank to which cutting fluid flows from a machine tool to attract (pick up) chips by a magnetic force in cutting fluid to remove and transport them. (This model is suitable for chips shorter than 60 mm.)
- [Features]**
- A model that plays two roles of horizontal conveyor and inclined conveyor in one unit.
 - Can be installed directly on an oil tank or machine tool.



Model	Transporting Speed	Power Source	Motor	Dimensions								Mass
				B	L	H	B ₁	b ₂	ℓ ₁	h ₁	h ₂	
MCOL-1510A	Approx. 8/9.5m/min (50/60Hz)	3-phase 200 VAC	400W	150 (5.90)	1000 (39.3)	1000 (39.3)	284 (11.1)	375 (14.7)	1600 (62.9)	1390 (54.7)	275 (10.8)	160kg/352 lb
MCOL-1515A					1500 (59.0)				2100 (82.7)			190kg/418 lb
MCOL-2010A				200 (7.87)	1000 (39.3)		334 (13.1)	425 (16.7)	1600 (62.9)			175kg/385 lb
MCOL-2015A					1500 (59.0)				2100 (82.7)			220kg/485 lb
MCOL-2510A				260 (10.2)	1000 (39.3)		394 (15.5)	475 (18.7)	1600 (62.9)			200kg/440 lb
MCOL-2515A					1500 (59.0)				2100 (82.7)			250kg/551 lb

Model MCOL-R

MAGNETIC ROLLER TYPE CHIP CONVEYOR

[Application]

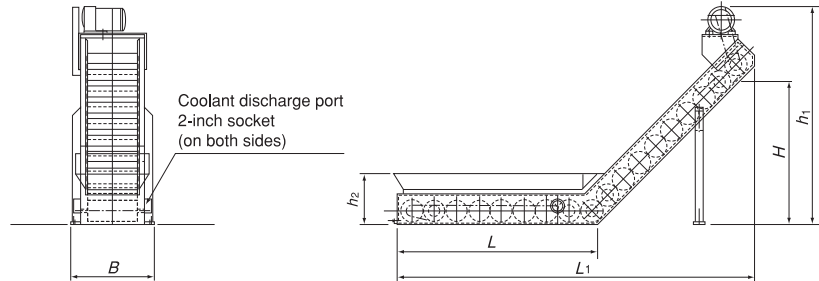
This model uses a strong magnetic force generated on the surface of rollers to attract, remove and transport chips produced from drilling machines, multi-axis auto lathes, and a mixture of long and thin chips produced from gear cutting machines and broaching machines.

[Features]

- As coolant passes between the rollers, fine chips can be caught.
- Can be installed directly on an oil tank or machine tool.
- Transportation on a sharp inclination is possible.



MCOL-R



Model	Roller	Roller Revolution	Power Source	Motor	Dimensions						Mass
					L	B	H	L ₁	h ₁	h ₂	
MCOL-R150S	φ100×150 13 pcs	15/18rpm (50/60Hz)	3-phase 200/220 VAC	100W	440 (17.3)	320	700	1220 (48.0)	1000	250	110kg/242 lb
MCOL-R1510	φ100×150 18 pcs				1000 (39.3)	(12.6)		1780 (70.0)			150kg/330 lb
MCOL-R250S	φ100×250 13 pcs				440 (17.3)	420		1220 (48.0)			160kg/352 lb
MCOL-R2510	φ100×250 18 pcs				1000 (39.3)	(16.5)		1780 (70.0)			190kg/418 lb

[mm (in)]

Model HSR-PU

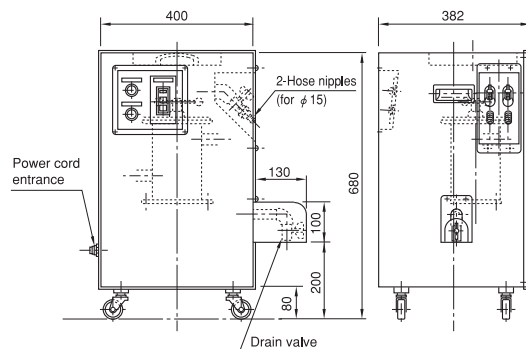
MAGNETIC PREFILTER WITH PUMP

Extended Life!

Revolution in Filtering for Wire Electric Discharge Machines!



HSR-PU12



[Application]

This prefilter collects fine iron powder in machining fluid during fluid circulation inside the machining tanks of wire electric discharge machines to prolong the service life of filters. It can also be used for honing machines and hydraulic circuits (under no pressure).

[Features]

- This prefilter has a pump and therefore can be installed simply by connecting hoses (two hoses) to a machining fluid tank. It can be installed in any place and handled easily.
- The powerful magnetism of a rare earth magnet improves the sludge collecting rate.
- The safe construction with the powerful magnet fixed facilitates cleaning.
- The incorporated integrating timer tells when to clean.

■ Model: HSR-PU12 ■ Processing capacity: Approx. 1.50 /min. ■ Pump rating: 3-phase, 200 VAC, 0.4 kW
■ Weight: Approx. 60 kg (133 lb)

Caution: For use for kerosene machining fluids, please contact us.

Model HS

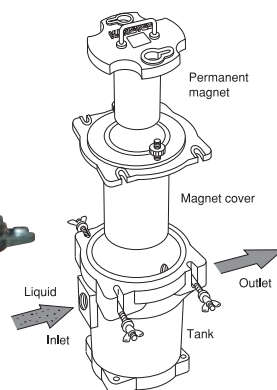
MAGNETIC PREFILTER



HS-17



Magnet unit with sludge sticking pulled out of the tank.



[Application]

This prefilter removes fine iron powder from discharging liquid of wire cut electro discharge machine (WCEDM). Install this prefilter between a wire electric discharge machine and a pump unit.

[Features]

- Powerful magnet prefiltrates fine iron powder from the discharging liquid and thus extends, two times, the service life of paper filter.
- Prefilter recovers other impurities as well as it attracts fine iron powder. Consequently, paper filter can be replaced with such filter with more coarse mesh than conventionally.
- Its duplex construction facilitates removal of fine iron powder.

Model	Dimensions	Connecting Port	Mass
HS-17	φ190 (7.48) × 190 (7.48)	1 1/2	11kg/24 lb

※ Hose nipple 1-1/2, and 3/4, bushing 1-1/2×3/4 are optionally supplied.

MAGNETIC
HOLDERS

MAGNETIC
TOOLS

MAGNETIC TOOLS FOR
WELDING OPERATION

LIFTING
MAGNET

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TRANSPORTERS

ENVIRONMENTAL
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MAGNETIZERS AND
DEMAGNETIZERS

MAGNETIC
SEPARATORS

HIGH GRADE MAGNETIC
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MAGNETIC
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